



Perfect for Finishing or Clean Up

- * Aluminum Oxide (Resin Bond)
- * 24 ~ 40 ~ 60 ~ 80 ~ 120 Grits
- * Extra-long Mandrels
- * 3/8 x 1 1/2 inch or 5/8 x 1 1/2 inch in Stock
- * 2" Flap-Wheels in 60 or 120 Grit

PMS Cartridge Rolls, Mandrels & Flap Wheels

This is a new fiber-bond mounted wheel developed by *Norton Abrasives*.

It was designed to clean up aluminum castings in foundries. It is not a rotary file for porting, but does a real good job of replacing sanding rolls for cleaning up and smoothing ports and manifolds.

Use with WD-40

**Stones are available in 1/2" & 5/8" diameter
1" long ~ all have a 4" shank**

Fiber Stones for Aluminum



We have worked with many different bonds, grades and grits of mounted wheels and feel we have something that works on **Cast Iron**. (We have found non to be suitable for aluminum.) We also found that FREQUENT dressing is absolutely essential to make these things work at all. (We don't picture the dressing stick, but we do have them and they are a must.) It is important that one realizes that neither sanding rolls or mounted wheels are designed for porting ~ that's why we make rotary files. Mounted wheels and sanding rolls are for finishing. Mounted wheels, like everything else, are a trade off. You must design a wheel "soft" enough to maintain aggressive cutting action, yet "hard enough" for good longevity. This is the area we've been working on with good results. One of our 5/8" diameter wheels will finish about one head (including frequent dressings).

**PMS
Mounted Wheels
for Cast Iron**

- * All are on 1/4" x 4" shanks
- * Minimum order of 5 wheels (mixing shapes is okay)
- * Recommended speed about 20,000 RPM
- * Dressing sticks available and recommended

