

# P.M.S. Cylinder Head Fixture



**This fixture really adds versatility to your vertical milling machine. Provides operator with quick, rigid setups on what used to be impossible or cumbersome items.**

- \*Great for holding intake manifolds
- \*Single point, replaceable carbide tool
- \*8" flycutter allows one pass cuts on cylinder heads
- \*Good for screw-in studs, moving guides, rough milling ports, removing broken bolts, etc.
- \*Available with 1" Stub Arbor or R-8 Adaptor (We suggest that an end mill holder as opposed to a collet be used to hold the cutter.)



## Flycutter Set

Set consists of three flycutters & three pieces of tool steel which can be ground to any desired cutter shape, angle, etc.

**Designed to work with  
PMS Setting Fixture**

## Flycutter Setting Fixture

*This fixture is a must for flycutting pistons!*

- \*Allows you to quickly & accurately preset flycutter to desired diameter
- \*Eliminates trial and error settings
- \*Range: .750" to 2.500"
- \*Complete instructions



**Designed to work with  
PMS Flycutters**

## Flycutter Scribe

This handy little unit is a helpful accessory to your piston vise and flycutting tools. The valve diameter and clearance can be preset with a ruler or calipers and transferred to the piston dome by chucking the scribe in the mill and bluing the top of the piston to be cut. The diameter can be located correctly on the piston by placing the scribe point directly into the punch mark left from where you transfer punched the pistons through the valve guides (you did that, didn't you?) to correctly locate the intake and exhaust valve centerline.

